



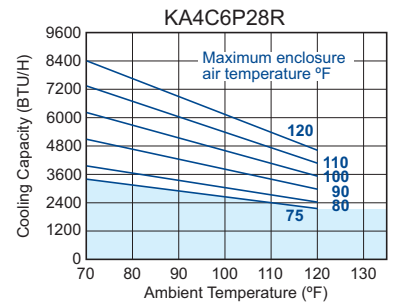
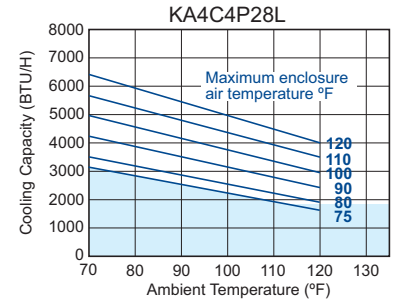
## TECHNICAL DATA

Model	BTU/H Capacity	95/95 Rating BTU/H	Ambient Temp. °F Max./Min.	Volts	Hz	Running Amps*	Approx. Weight (lbs.)
KA4C4P28L	4000	3600	125/50	115/100	60/50	12.0	90
K2A4C4P28L	4000	3600	125/50	230/200	60/50	5.9/5.8	90
KA4C6P28R	6000	4200	125/50	115/100	60/50	12.0	90
K2A4C6P28L	6000	4200	125/50	230/200	60/50	5.9/5.8	90

## ACCESSORIES AND OPTIONS

- Cooling Effect Detector
- Condensate Evaporator Kit
- Enclosure Heater
- Filter Recoating Adhesive
- Internal Corrosion Protection
- Lead-Lag Controller
- Lifting Eyes
- Low Airflow Detector
- Low Ambient Kit
- Mounting Hinge
- Remote Thermostat Relay
- Replacement Filters
- Short Cycle Protector
- Special controls or indicators
- Special motors, line cords, or connectors
- Special paint finishes
- Stainless or Aluminum Shell
- Weather Protection Kit

## PERFORMANCE

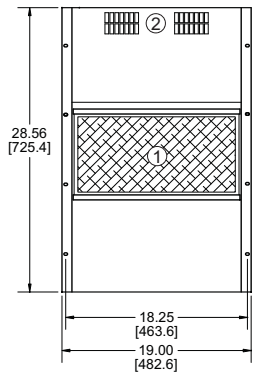
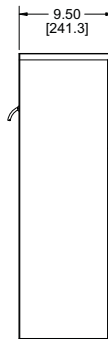
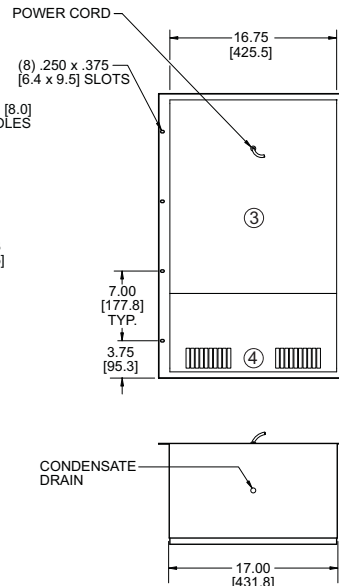
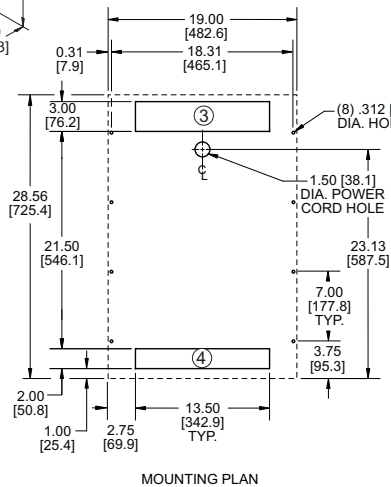
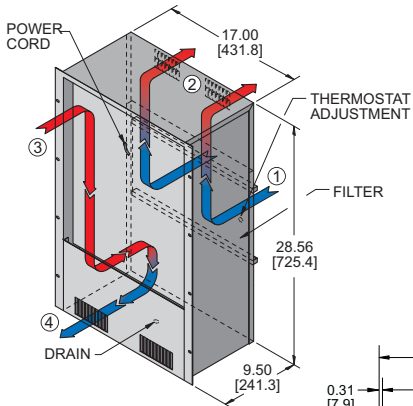


Operation within shaded area not recommended.



## STANDARD FEATURES

- CFC-Free Refrigerant
- EMI/RFI Suppressor
- Filter
- NEMA 12 Rating Maintained (UL50)
- Thermostatic Low Temperature Control
- UL/CUL Listed/Recognized\*\*



- ① FILTERED CONDENSER AIR INLET (Ambient Air In)
- ② CONDENSER OUTLET (Warm Ambient Air Out)
- ③ WARM AIR RETURN FROM ENCLOSURE
- ④ COOL AIR OUTLET TO ENCLOSURE

Dimensions, inches [mm], are for reference only and subject to change.

\* Rating shown is for operation at maximum ambient temperature.

\*\* UL/CUL Recognized models available as Listed at added cost.

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## DESCRIPTION

This series of KOOLTRONIC Air Conditioners offer the same range of sizes, voltages and frequencies, as the *TrimLine Series*, with cooling capacities of 4,000 to 6,000 BTU/H, in 19" width including side flanges.

These **traditional width** models have been redesigned to our latest standards and are available in a 28" height for maximum flexibility in obtaining optimal cooling efficiency. Good design dictates that the warm air return should be as far as possible from the cool air outlet. In addition, the Air Conditioner height should provide for the cooling air to be forced through all the heat-producing components in the enclosure. KOOLTRONIC designs satisfy both of these needs.

These high performance Air Conditioners can be installed in a variety of locations, either fixed or hinged, directly to any vertical cabinet panel or door. Gasketed mountings and the closed-loop design seal out moisture and contaminant-laden ambient air. Powerful **Kooltronic-designed** centrifugal blowers circulate clean, cool air throughout the enclosure.

Outdoor or corrosive environments require weather protection and/or special internal and external protective features. Also see *Integrity NEMA 4/4X* and *Intrepid Outdoor Series*.

For extreme ambient temperatures and/or severely contaminated environments, the use of *Water-Cooled Air Conditioners* is recommended.

**KOOLTRONIC also designs and manufactures a variety of Air Conditioners to meet unique specifications. We invite your inquiries about our modification and custom-design capabilities.**

## STANDARD FEATURES

**CLOSED-LOOP COOLING:** The enclosure interior airflow system is isolated from the ambient airflow system. No ambient air can invade the cool, dehumidified sensitive component compartment.

**BALL-BEARING MOTORS:** All blower motors are UL/CSA Recognized and include automatic-reset thermal overload protection and double-sealed or double-shielded precision ball bearings. Special permanent lubricants perform over a broad temperature range: -20°F [-28.9°C] to 250°F [121.1°C].

**BLOWERS:** All centrifugal blowers are Kooltronic-designed and built, to provide optimum airflow and pressure for each Air Conditioner design.

**RUGGED CONSTRUCTION:** Precision-engineered heavy gauge steel construction of all shells and blowers insures Air Conditioners will stand up under tough applications.

**BAKED POWDER FINISH:** Durable, baked-on gray powder finish is standard. Other finishes are available.

**POWER:** Available in 115 VAC, 60 Hz or 50/60 switchable and 230 VAC, 50 Hz or 60 Hz.

**REFRIGERANTS:** CFC-free R134a Refrigerant is used in all *Traditional P28 Series* Air Conditioners.

**FILTERS:** Multi-layer grid of sturdy, corrugated aluminum in an aluminum frame. May be reused after washing off accumulations and spraying with A-16 Recoating Adhesive.

**CONDENSATE REMOVAL:** Condensate drain fitting and hose are included.

**LOW TEMPERATURE CONTROL:** Thermostatic Low Temperature Control prevents over-cooling and provides energy-efficient operation.

**EMI/RFI SUPPRESSOR:** EMI/RFI Suppressor minimizes transient line spikes during on/off cycling.

**FIELD-REVERSIBLE CONDENSER OUTLET BLOWER:** Provides choice of horizontal or vertical air discharge.

**POWER CORD:** All models have six foot [1.8m] SJT-type 3-wire power cords. Those rated at 16.0 Amps or less are supplied with appropriate plugs. Those rated at more than 16.0 Amps are supplied without plugs, for direct wiring to power source. For these, junction box connections, enabling UL Listed status where applicable, can be supplied at added cost.

**INSULATION:** All cold components, lines and the evaporator compartment are insulated with high-performance insulation for maximum efficiency.

**GASKETING:** All units are fully gasketed for tight, leakproof installation, in compliance with the NEMA 12 Enclosure Rating.

**QUALITY ASSURANCE:** Refrigeration system components are kept sealed until charged with refrigerant; all brazed joints are thoroughly leak-tested; each unit is functionally tested before shipment.

**INSTALLATION:** Detailed Installation and Operator's Manual, with drawings, mounting plan and spare parts list is included with each unit.

**UL/CUL LISTED or RECOGNIZED:** All *Traditional P28 Series* models are *UL/CUL Listed* or *Recognized*. *Listed* Air Conditioners have an "L" at or near the end of the model number and *Recognized* units have an "R" at or near the end of the model number. All *Recognized* models are available as *Listed* at added cost.

## ACCESSORIES AND OPTIONS\*\*

### FACTORY-INSTALLED OPTIONS:

**ALUMINUM SHELL:** Where light weight and/or compatibility with appearance of Aluminum Enclosures are required. Unpainted Type 5052 is standard. Other types and ultra-violet-resistant baked powder finish are available.

Append letter "A" to Part No. (5052 Unpainted)

**COOLING EFFECT DETECTOR:** A thermostat is mounted inside the cabinet and attached to a sensor in the warm air return. When the air temperature increases to the set point, a signal is sent to a terminal block. User-installed wiring from the terminal block to local and/or remote warning devices (*light, bell, siren, etc.*) can be for normally open or closed operation.

Append letter "B" to Part No.

**ENCLOSURE HEATER:** 120V or 240V fin strip heater, installed singly or ganged, used to maintain desired internal enclosure temperature, under cold operating conditions.

Single Heater, append letter "F" to Part No.

**\*\*Contact KOOLTRONIC for information.**

## **ACCESSORIES AND OPTIONS\*\* (continued)**

**INTERNAL CORROSION PROTECTION:** For corrosive or other hostile environments, special coating material is applied to copper lines, coils and other parts subject to damage. Also see **Stainless Steel Shell** or **Integrity NEMA 4/4X Air Conditioners**.

Append letter "H" to Part No.

**LIFTING EYES:** Heavy-gauge steel lifting eyes, attached to the side panels, assist in positioning units.

Append letter "K" to Part No.

**LOW AIRFLOW DETECTOR:** Similar to the Airflow Switch shown in the Blower Accessories Section, the switch is installed in a suitable location in the Air Conditioner to detect loss of airflow, and sends a signal to a terminal block, through which user-installed wiring and warning devices are activated.

Append letter "M" to Part No.

**LOW AMBIENT KIT:** Maintains sufficient operating pressures when ambient temperatures drop below 50°F [10°C]. Includes a compressor heater and pressure actuated condenser blower cycling control.

Append letter "N" to Part No.

**MOUNTING HINGE:** (Left-hand or Right-hand) Allows the Air Conditioner itself to be used as a cabinet door. (Caution: The cabinet must be able to support the full weight of the unit in open position.) Specify left-hand or right-hand, determined by facing the mounting side of the Air Conditioner.

Append letter "P" to Part No. for left-hand.

Append letter "S" to part No. for right hand.

**SHORT CYCLE PROTECTOR:** Protects the compressor from possible damage due to harmful short cycling, by initiating an "off" period before resumption of normal operation. Generally air conditioners require several minutes off for compressor protection after power interruptions of any type. These power interruptions can include power failures, opening of interlocked access doors, and cases where a thermostat activates the compressor in less than a few minutes. This option is particularly recommended for applications where frequent, brief power failures occur, interlocked cabinet doors are utilized, or where the cabinet internal loads fluctuate across a wide range.

Append letter "Y" to Part No.

### **SPECIAL MATERIALS OR FINISHES\*\***

#### **SPECIAL MOTORS, LINE CORDS OR CONNECTORS\*\***

**STAINLESS STEEL SHELL:** For applications in corrosive or other hostile environments such as those requiring Internal Corrosion Resistant Coatings, especially where chemical/moisture combinations are present.

Append letter "V" to Part No. (304-2B Unpainted)

## **CUSTOMER-INSTALLED OPTIONS:**

**CONDENSATE EVAPORATOR KIT:** Heated add-on unit for Air Conditioners without built-in condensate evaporator system. Eliminates need for draining of condensate under normal operating conditions. May not be adequate in extremely high humidity with open or leaky enclosure.

Consult KOOLTRONIC for Part No.

**FILTER RECOATING ADHESIVE:** This compound is a superior product for recoating filters after washing. The adhesives penetrate dirt layers to keep the filter surface tacky for longer effective performance between washings. Part No. A-16.

**REPLACEMENT FILTERS:** All KOOLTRONIC filters consist of a multi-layer grid of sturdy corrugated aluminum, securely held in a one-piece aluminum frame. Filters are required wherever air is drawn into an electronics enclosure or related cooling equipment to keep internal parts as clean as possible.

A non-drying adhesive coating traps a high percentage of particulate matter. These filters are reuseable, they may be washed and recoated with the appropriate filter recoating adhesive. Replacements are available for those which become damaged or otherwise non-serviceable.

Part No. 8751F (16.63" x 8.38" x 0.50" [422mm x 213mm x 13mm])

**WEATHER PROTECTION KIT:** For outdoor installations subject to invasion by rain, snow or windblown dirt, special deflectors shield the condenser air inlet and outlet ports. Air conditioners installed outdoors may also require special exterior paint.

**\*\*Contact KOOLTRONIC for information.**

## **HOW TO ORDER**

Specify model number. NOTE: Accessories and Options may affect model number, contact KOOLTRONIC for information.

***For assistance in model selection, refer to the Air Conditioner Sizing and Selection Guide, contact KOOLTRONIC, or use one of our design aid software programs, available FREE.***

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or FAX 609-466-1114**

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