KTHE350B AIR-TO-AIR PANEL-MOUNTED HEAT EXCHANGERS





KTHE350B

STANDARD FEATURES

Baked Powder Finish
Precision Ball-bearing Motors
CFC-free Refrigerant
Closed-Loop Near-Ambient Cooling
Heavy-duty Steel Enclosure
Modified Heat Pipe Design
Permanent Filters
Six foot [1.8m] (minimum)
SJT 3-wire Cord

ACCESSORIES AND OPTIONS*

- Cooling Effect Detector
- Filter Recoating Adhesive
- Filters for replacement
- Lifting Eyes
- Low Airflow Detector
- Mounting Hinge
- Other voltages and frequencies
- Special materials or finishes
- Special motors, line cords or connectors
- Stainless or Aluminum Cabinet
- Weather Protection Kit

APPROXIMATE WEIGHT

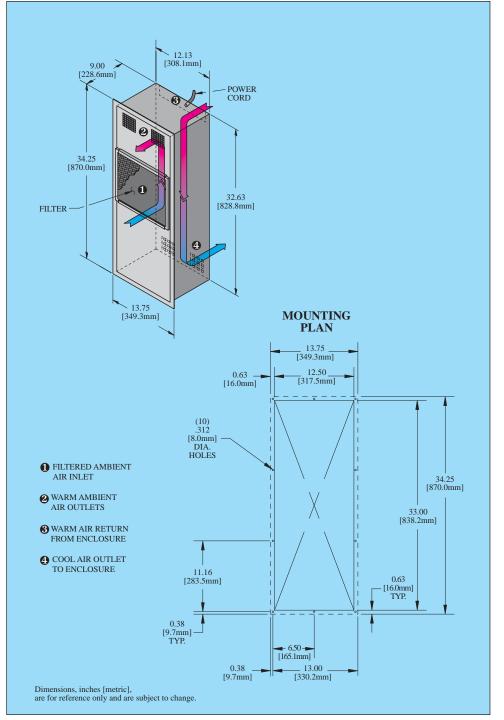
65 lbs. [29.5 kg]

HOW TO ORDER

Specify model number. NOTE: Accessories and Options may affect model number, contact KOOLTRONIC for information.

For assistance in model selection, refer to the <u>Heat Exchanger Sizing and Selection</u> <u>Guide</u>, contact KOOLTRONIC, or use one of our design aid software programs, available FREE.

> CALL 1-800-321-KOOL (5665) or FAX 609-466-1114



TECHNICAL DATA**

					Maxi Aml		Performance Watts			
			Pov	wer	Temperature		Air In		Air Out	
Model	Refrigerant	Volts	Amps	Watts	°F	°C	°F	°C	°F	°C
KTHE350B	R134a	115	2.5	180	125	52	26	42	61	98
K2THE350B	R134a	230	1.3	180	125	52	26	42	61	98

^{**60} Hz. operation.

POPULAR MODELS ARE STOCKED AND READY TO SHIP

^{*}See opposite side for more information.

DESCRIPTION

The KTHE Series Air-to-Air Heat Exchangers utilize a refrigerant-charged coil to provide closed-loop cooling in applications where slightly above ambient temperatures are required. They have powerful air movers to remove substantial heat loads from sealed cabinets while maintaining low temperature differential above ambient.

These units operate efficiently in a variety of mounting orientations (vertical, horizontal, external, internal) and are available in a range of sizes and capacities.

KTHE Air-to-Air Heat Exchangers are an excellent choice for applications requiring a closed-loop system with good cooling performance, where convoluted aluminum heat transfer elements may not be appropriate.

Where internal temperatures must be kept below ambient, one of the KPHE Series Water-to-Air Heat Exchangers or either Air Cooled or Water-Cooled Air Conditioners should be considered.

Outdoor operations require weather protection and external protective features. Also see Intrepid Outdoor Series, and Integrity NEMA 4/4X Series.

KOOLTRONIC also designs and manufactures a variety of Air Conditioners to meet *unique* specifications. We invite your inquiries about our modification and custom-design capabilities.

STANDARD FEATURES

CLOSED-LOOP COOLING: The enclosure interior airflow system is isolated from the ambient airflow system. No ambient air can invade the cool, dehumidified sensitive component compartment.

PRECISION BALL-BEARING MOTORS: All blower motors are UL/CSA Recognized and include automatic-reset thermal overload protection and double-sealed or double-shielded precision ball bearings. Special permanent lubricants perform over a broad temperature range: -20°F [-28.9°C] to 250°F [121.1°C]. Consult KOOLTRONIC for motors designed to meet military or other extreme environmental specifications.

BLOWERS: All centrifugal blowers are Kooltronic-designed and built, to provide optimum airflow and pressure for each Heat Exchanger design.

RUGGED CONSTRUCTION: Precision-engineered heavy gauge steel construction of all cabinets and blowers insures Heat Exchangers will stand up under tough applications.

PERMANENT FILTERS: Designed to last the life of the unit, the filters included with all Heat Exchangers consist of a multi-layer grid of sturdy, corrugated aluminum in a one-piece aluminum frame. Filters must be kept free of accumulations, to prevent reduction or loss of performance and/or damage to equipment. Disposable filters are also available.

BAKED POWDER FINISH: Durable, baked-on gray powder finish is standard. Other finishes are available.

POWER: Available in 115 VAC, 60 Hz or 50/60 switchable and 230 VAC, 50 Hz or 60 Hz.

POWER CORD: All 115 and 230VAC models are supplied with six-foot SJT-type three-wire cord with plug. BLDC units have three-wire cords without plugs for direct wiring to power source. Special lengths and/or plugs are available.

GASKETING: All units are fully gasketed for tight, leakproof installation, in compliance with the NEMA 12 Enclosure Rating.

INSTALLATION: Detailed Installation and Operator's Manual, with drawings, mounting plan and spare parts list is included with each unit.

ACCESSORIES AND OPTIONS**

FACTORY-INSTALLED OPTIONS:

ALUMINUM CABINET: Where light weight and/or compatibility with appearance of Aluminum Enclosures are required. Unpainted Type 5052 is standard. Other types and ultra-violet-resistant baked powder finish are available.

Append "A" to Part No. (5052 Unpainted)

COOLING EFFECT DETECTOR: A thermostat is mounted inside the cabinet and attached to a sensor in the warm air return. When the air temperature increases to the set point, a signal is sent to a terminal block. User-installed wiring from the terminal block to local and/or remote warning devices (*light, bell, siren, etc.*) can be for normally open or closed operation.

Append "B" to Part No.

LIFTING EYES: A pair of heavy-gauge steel lifting eyes, attached to the side panels, assist in positioning units.

Append letter "K" to Part No.

LOW AIRFLOW DETECTOR: Similar to the Airflow Switch shown in the Blower Accessories Section, the switch is installed in a suitable location in the Air Conditioner to detect loss of airflow, and sends a signal to a terminal block, through which user-installed wiring and warning devices are activated. Append letter "M" to Part No.

MOUNTING HINGE: (Left-hand or Right-hand) Allows the Air Conditioner itself to be used as a cabinet door. (Caution: The cabinet must be able to support the full weight of the unit in open position.) Specify left-hand or right-hand, determined by facing the mounting side of the Air Conditioner.

Append letter "P" to Part No. for left-hand.

Append letter "S" to part No. for right hand. OTHER VOLTAGES AND FREQUENCIES**

SPECIAL MATERIALS OR FINISHES**

SPECIAL MOTORS, LINE CORDS OR CONNECTORS**

STAINLESS STEEL CABINET: For applications in corrosive or other hostile environments such as those requiring Internal Corrosion Resistant Coatings, especially where chemical/moisture combinations are present.

Append letter "V" to Part No. (304-2B Unpainted)

**Contact KOOLTRONIC for information.

ACCESSORIES AND OPTIONS** (continued)



CUSTOMER-INSTALLED OPTIONS:

FILTERS FOR REPLACEMENT: All KOOLTRONIC filters consist of a multi-layer grid of sturdy corrugated aluminum, securely held in a one-piece aluminum frame. Filters are required wherever air is drawn into an electronics enclosure or related cooling equipment to keep internal parts as clean as possible.

A non-drying adhesive coating traps a high percentage of particulate matter. These washable, reusable filters are designed to last the life of the cooling unit. Replacements are available for those which become damaged or otherwise non-serviceable.

Part No. 9631F (12.00" x 9.63" x 0.50" [305mm x 244mm x 13mm])

FILTER RECOATING ADHESIVE: This compound is a superior product for recoating all permanent filters after washing. The adhesives penetrate dirt layers to keep the filter surface tacky for longer effective performance between washings.

Part No. A-16 - one pint container.

WEATHER PROTECTION KIT: For outdoor installations subject to invasion by rain, snow or windblown dirt, special deflectors shield the condenser air inlet and outlet ports. Air conditioners or heat exchangers installed outdoors require special exterior paint.

**Contact KOOLTRONIC for information.